

Date: Monday, 6/5/2006 11:00:46 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: RUBBER SPACER		
Job Number	: 27402		Part Number	: D23973		
Estimate Number	: 11866		Drawing Number	: D2397 REV C		
P.O. Number	: N/A		Project Number	: N/A		
This Issue	: 6/5/2006	S.O. No. : N/A	Drawing Revision	: C		
Prsht Rev.	: NC		Material	: N/A		
First Issue	: N/A		Due Date	: 6/12/2006 Qty: 10 Um: Each		
Previous Run	: 27313					
Written By	<u>See Comment Below</u>					
Checked & Approved By	<u>KH 06-06-06</u>					
Comment	: Est. A90 J2.15 New Issue DM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :				
1.0	D2397	Cushion			<u>SB 06/06/06</u>	(10)
		Comment: Qty.: 0.0416 sf(s)/Unit Total : 0.4160 sf(s) D2397 1/16" NEOPRENE BATCH: B16919				
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			<u>H.M 06/06/06</u>	(10)
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200				
3.0	QC5	INSPECT WORK TO CURRENT STEP			<u>SB 06/06/06</u>	(10)
		Comment: INSPECT WORK TO CURRENT STEP				
4.0	PACKAGING 1	PACKAGING RESOURCE #1			<u>SB 06/06/06</u>	(10)
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: GA				
5.0	DC	DOCUMENT CONTROL			<u>SB 06/06/06</u>	(10)
		Comment: DOCUMENT CONTROL Inspection Level 21			<u>DP 06/06/07</u>	
		Job Completion			<u>U 06/06/07</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 06/06/07

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

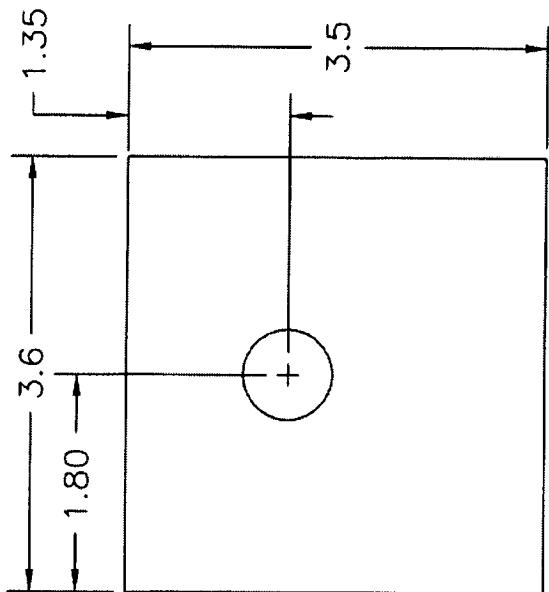
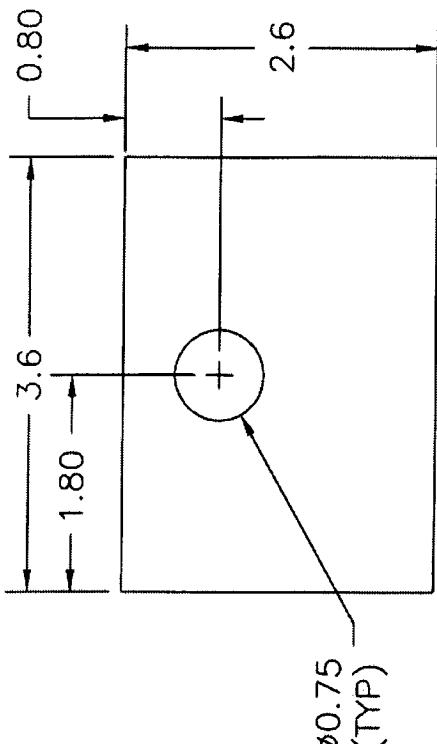
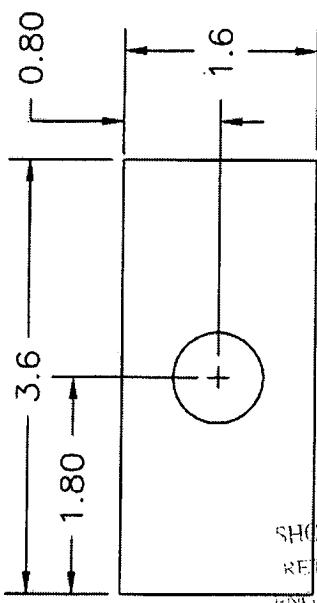
DART

DESIGN BW	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>#</i>	DRAWING NO. D2397
DATE 98.12.03		REV. C SHEET 1 OF 1 TITLE RUBBER CUSHION SCALE 2:3

A 95.03.22 NEW ISSUE
 B 96.02.16 ADDED D2397-3
 C 98.12.03 D2397-3 REDESIGNED; ADDED D2397-5

RELEASED
98.12.14 KE~~SUPERSEDED BY~~**UNDER REVIEW**

01.03.15 CP
 DESIGN OK, BUT CHECK
 WITH JB BEFORE
 MANUFACTURE

CP 09.11.95D2397-5
CUT USING DT8198D2397-1
CUT USING DT8199D2397-3
CUT USING DT8199

UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 27402

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
 (POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
 TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED